

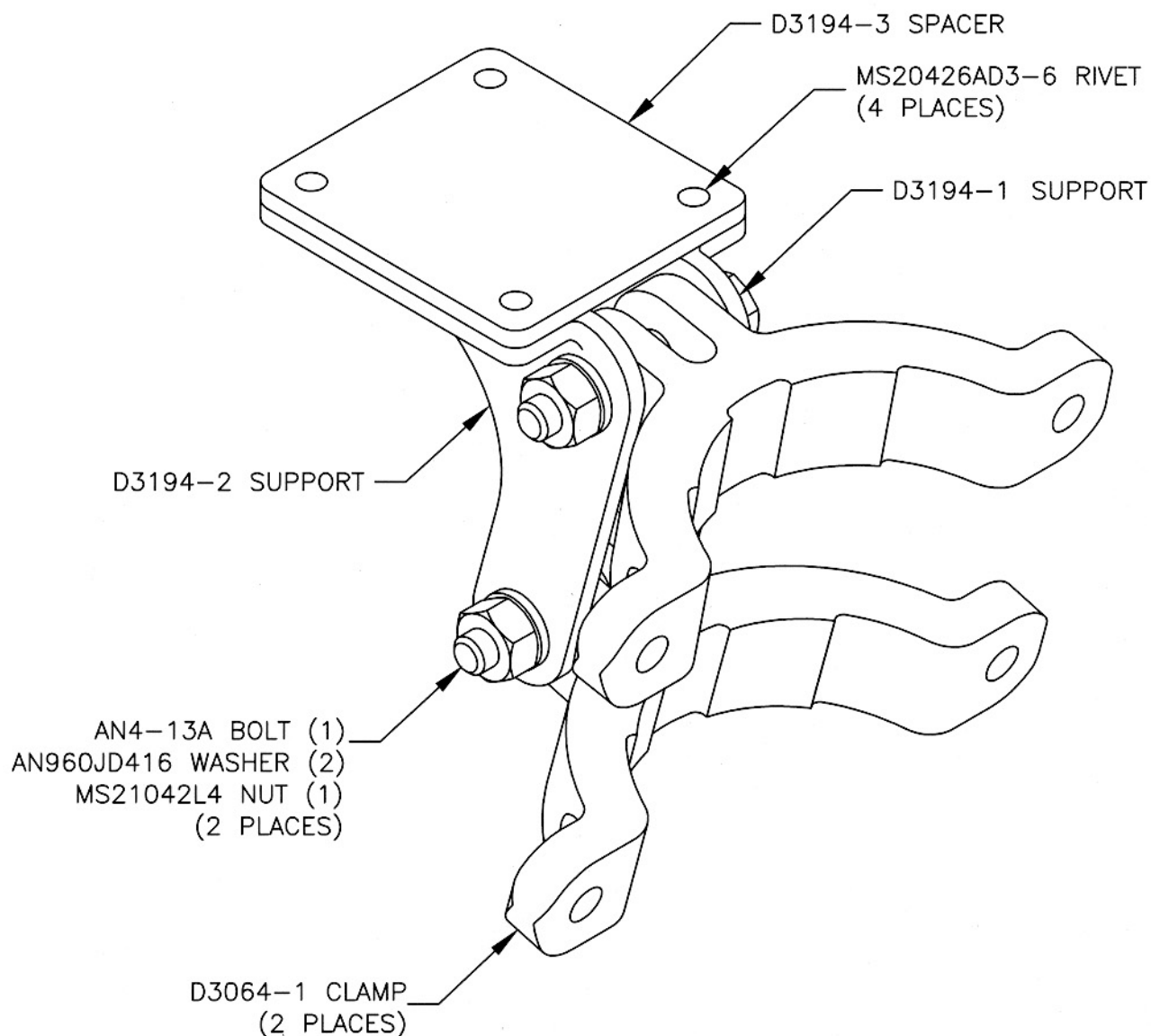


DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3194	REV. A SHEET 1 OF 3
DATE 03.06.12		TITLE SUPPORT	SCALE NTS
A	03.06.12	NEW ISSUE	

RELEASED

03.07.14 [Signature]

D3194-041 SUPPORT ASSEMBLY

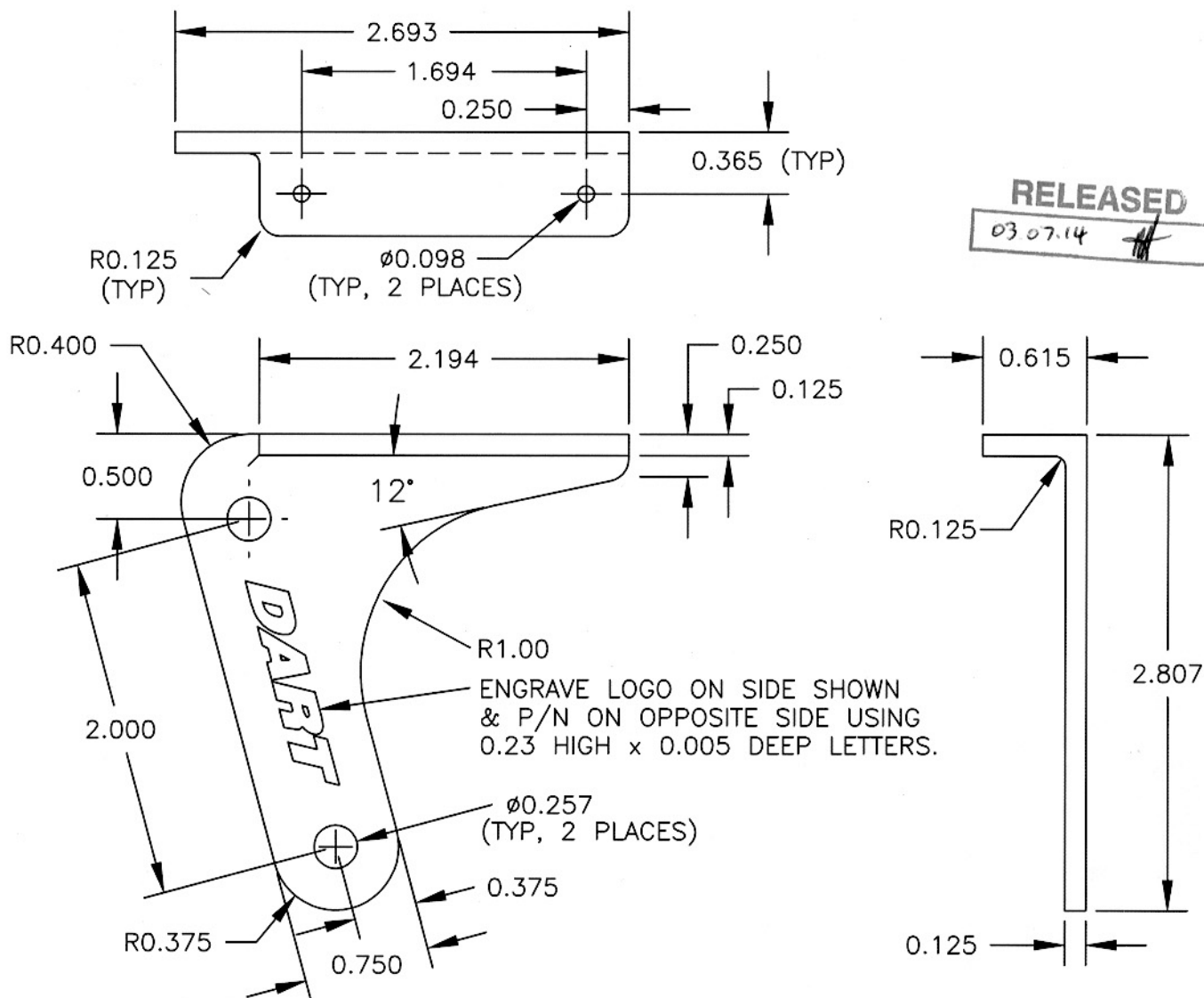


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CHECKED	APPROVED	DRAWING NO. D3194	REV. A SHEET 2 OF 3
DATE 03.06.12		TITLE SUPPORT	SCALE 1:1



D3194-1 SUPPORT (SHOWN)

D3194-2 SUPPORT (OPPOSITE)

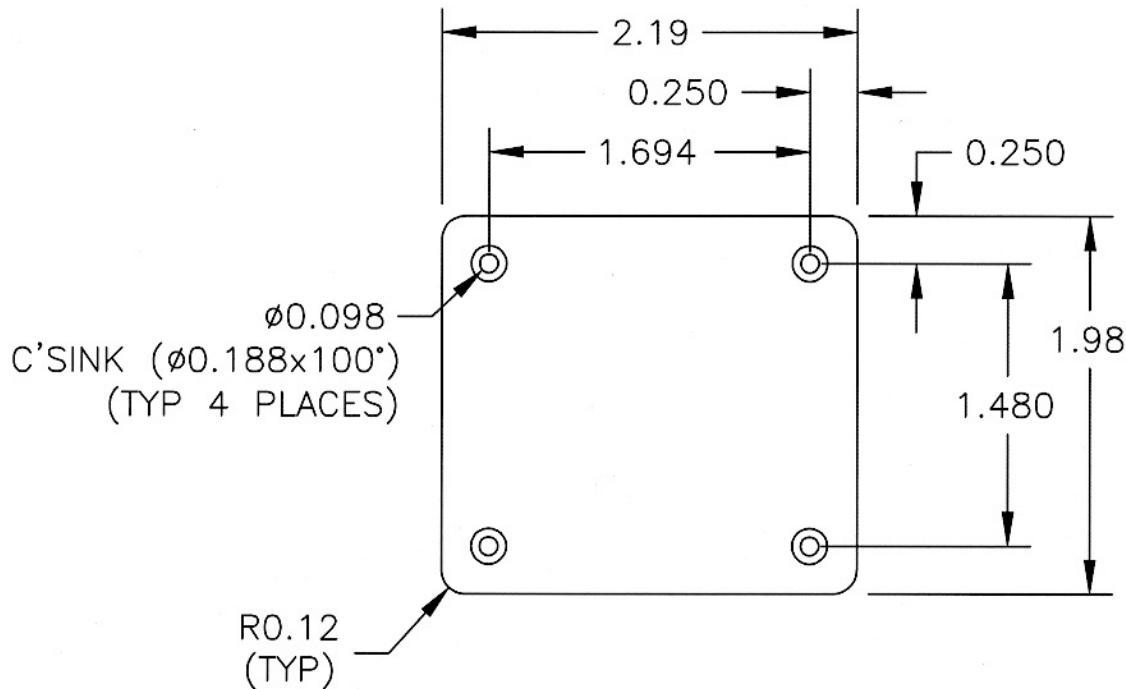
- 1) MACHINE PER DWG FILE "D3194-1.SLDPRT"
- 2) MATERIAL: 6061-T6/T651 (QQ-A-200/8 OR QQ-A-250/8 OR QQ-A-250/11)
(REF DART SPEC. M6061T6B OR M6061T6S)
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.015
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 6) ALL DIMENSIONS ARE IN INCHES

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DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3194	REV. A SHEET 3 OF 3
DATE 03.06.12		TITLE SUPPORT	SCALE 1:1

RELEASED03.07.14 *[Signature]***D3194-3 SPACER**

- 1) MATERIAL: BLACK DELRIN / UHMW PER DART SPEC M-DELRIN-B OR M-DELRIN-S
0.125 THICK
- 2) BREAK ALL SHARP EDGES 0.005 TO 0.015
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 4) ALL DIMENSIONS ARE IN INCHES.

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